

SOUTH PRODUCTION NOTES

April 23, 2015
Midnights Shift Notes

BASF EMPLOYEES

87 Last Recordable

662 Last Lost Time

94 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / LD 201:

Last batch of LD-201 is finished.

Mixer has been scraped down and material is in pulva.

Pulva needs drummed off as D-1715 wet mix and sealed up.

Scrape down pulva and chute.

Flush out extruder.

Scrape down extruder chute and clean off spreader belt.

NOTE: dust collector drum ran over and had to be cleaned up. THIS MUST be checked each shift, and change out Haz drum as necessary!

#1 RC / D-1715 LAQ:

Change oversized screen to 5-mesh.

Keep an eye on the granulator screen, and change as needed.

We can feed all bags on the floor to the calciner except the one marked "Hold for John"(batch 558/559). We also need to feed the one partial drum that is on the second floor.

Exhaust to Trimer

#2 MED line / Styrene Trial:

Made 1 batch on afternoons. Will continue in the morning.

Mixer VFD was disconnected in order to get the mixer running. Having difficulty sucking the powder out of the tote on the third floor(wand connected to hose was installed backwards not allowing air to get in, so the line is plugging).

#2 RC/ Cu-0360 done, Styrene Trial next:

Clean up instructions for Styrene trial in MOD

Currently exhausting to F1.

#3 MED line / AI 5635 next:

Viron was repaired on afternoon shift, is ok to start on midnights.

#3 RC / AI-5635 next:

Calciner will just be flushed with the first batch that is mixed from the MED.
Exhaust to CTO

#4 RC / Ni 2458 :

Lost suction and had to shut the feed off again.

Exhaust to Trimer

#5 RC / Catoxid:

Down. Out of feed.

The turntable on the discharge scale is difficult to turn when the drums are full. Looking into getting a new one. Try filling drums in a cross pattern so the weight distributes more evenly...should make turning the turn-table a bit easier.

Exhaust to DC

#6 RC & Dryer / D 0761 ZSH next

Sprocket has been fixed. Line has been put back together and unlocked.
Try starting up asap
Elevator is not working in Bldg 27
The scale has been fixed.

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler / BE 0101:

5 bags on the floor at TK#2
Continue. Take batches to Bldg 10 to be fed on TK #2

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0761 ZSH next

Ready to start batches as soon as Calciner and dryer are lit.

National Dryer: Ni 2458 - second dip completed

Need to confirm whether the National dryer hopper(top ledge of dumper and dumper itself) are clean and the dryer bed run empty. Then we can start cleaning the dryer.

PK Blender / AL 3915 Pill mix:

Maintenance finished installing valve, but does not function correctly. Will need to evaluate in the morning.

Need to make Chrome Tank...

We will need to unload the batch of pill mix and then switch to Catoxid. No clean out is needed as long as we do not leave any chunks inside of the PK.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned.

Tower 3 / Cu 0860:

Down, waiting for line space

Tower 6 / Cu 0860:

Down, waiting for line space.

North Screener / Cu-0860:

Continue screening.

South Screener / E 474:

Continue screening.

#2662 (west) Pill Machine / AI-3915:

Run when manpower available

#2664 (east) Pill Machine / AI 3915:

Run when manpower available

TK #2 / BE 0101 next

First of material to be coming of on midnights shift.

NOTE: make sure BI mill dust collector is completely emptied and all usable material accounted for in last drum V 2045 drum. Also, need to clean up around BI mill and dust collector drumming areas.

TK #4 / X 540 next:

WOW for reprograming to turn off screener when drum is full

Mark would like a final count of the fines drums.

Harrop Kiln / AI 3920:

We are back to 65min car and will be able to run 1 operator per shift.

Help Screener operators with screening task when waiting for cars.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081 next:

Hold for 6081 sometime next week.

Elevator is not running.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

- 1) West Pfaudler (Finish Ni-2458 2nd dips, clean for Be-0101 T)
- 2) #2 Tunnel Kiln (Clean up and change over for Be-1010 T)
- 3) Mill V-2045 P
- 4) Harrop Kiln
- 5) Horne Tabletting
- 6) #1 MED/#1RC
- 7) PK/#5 RC
- 8) East Pfaudler/#6RC
- 9) #3 MED/#3RC
- 10) Reduction Towers
- 11) #4RC
- 12) #2 MED/#2RC Clean up